



GENESE
GLOBAL
GROUP
INC.

Press Brake Setup/Operator

Reports to: Production Supervisor

Overview/Responsibilities

The position involves setting up both coining and air form tooling in a variety of different press brakes. Machines are both CNC and mechanical. The candidate must form good quality parts while working to an hourly production rate. Other miscellaneous tasks throughout the shop may be required depending on the workload. Adheres to the QMS requirements.

Qualifications

- 3- 5 years' experience setting up press brakes to form sheet metal parts made of .020 - .375" thick steel, stainless steel or aluminum.
- Ability to use basic inspection equipment to verify part quality and record inspection data
- Ability to read print, interpret drawings and welding symbols
- Ability to read, write, and speak English
- Must be able to lift metal parts to load and unload fixtures or tools. Some packing is required.
- Must work efficiently to a production rate, while making good quality parts for an 8-hour shift. Standing all day while is common.
- Robotic welding and other sheet metal fabrication experience (punch press, spot-weld, Pem, etc.) would be a plus.

Compensation & Benefits

- Hourly position – \$18.00 - \$24.00
- 40 Hours of PTO year 1, 80 hours of PTO year 2
- 8 Paid Holidays Annually
- Company contribution of \$550/month for family or \$410/month for a single for health care coverage
- 401K Match – 100% Match on first 3%, 50% on next 2% (eligible after 6 months of service)
- Company Paid Life-Insurance
- Dental Insurance, Short/Long Term Disability, and HSA Available
- Safety Glasses, Safety Shoe, and Tuition Reimbursement Program
- Job Type: Full-time
- Work Location: In person

