



GENESE
GLOBAL
GROUP
INC.

Punch Press Set Up (Rochester)

Immediate opening for an experienced punch press set up person to set up, run and troubleshoot compound, form and progressive dies. Must be familiar with various types of presses that range in size from 20 to 400 tons. Set up and shear material as needed.

Requirements:

5 years related experience to include knowledge of press controls, common set up methods, use of sensors, good press tool operating procedures, tool troubleshooting techniques, coil handling and material straightening, lubrication, scrap removal methods, part handling, common quality concerns, teardown procedures, safety concerns in all phases of setup and run, etc..

Must be able to read and interpret blueprints.

Must be able to inspect parts using micrometers, dial calipers, height stands and other equipment. Record inspection data.

Must have experience driving tow motors to load tools, move raw material and parts.

Experience running other sheet metal fabrication equipment would be a plus.

A or B shift

